

Double Flexibility Double Value
DECAN Series

Experience Your **SMART FACTORY**



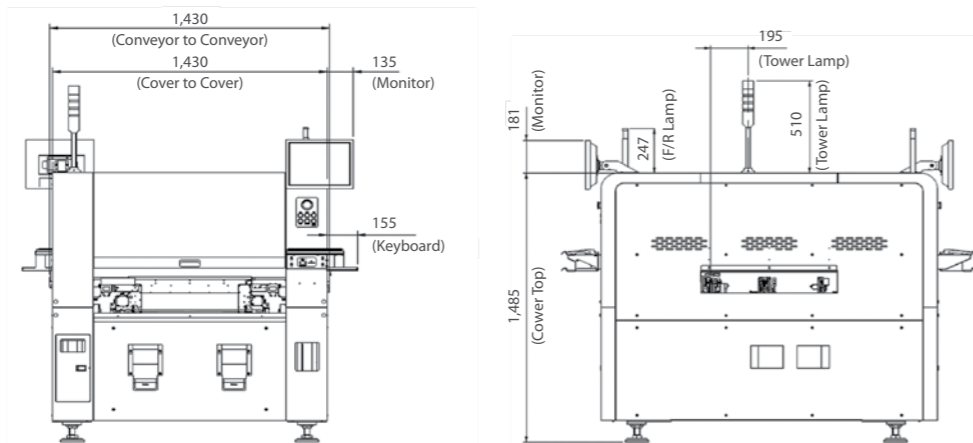
Specifications



Model	DECAN S2	DECAN F2	DECAN L2
# of Spindles	2 Gantry x 10 Spindles/Head	2 Gantry x 10 Spindles/Head	2 Gantry x 6 Spindles/Head
Placement Speed (Under optimum condition of as defined by Hanwha Techwin.)	92,000 CPH (Optimum)	80,000 CPH (Optimum)	56,000CPH (Flying Vision, Optimum) - 0.14 seconds/component (Flying Vision, SOIC 0.5P) - 0.55 seconds/component (Upward Vision, QFP100 0.5P)
Vision	Flying Vision	Flying Vision Stage Vision(Optional)	
Placement Accuracy	±28µm Cpk≥1.0 (03015 chip) ±25µm Cpk≥1.0 (IC)	±40µm Cpk≥1.0 (0402 (01005 inch) chip) ±30µm Cpk≥1.0 (IC, Stage Vision)	
Component Range	03015 ~ □ 12mm (H10mm)	0402 (01005) ~ □ 16mm (H10mm) Max. □ 42mm (H15mm) (Option)	0402 (01005) ~ □ 21mm (H12mm) Max. □ 55mm (H25mm) (Option)
PCB Size	50 x 40 ~ 510 x 460mm (Standard) ~ 610 x 460mm (Option), ~ 740 x 460mm (Option) ~ 810 x 460mm (Option), ~ 1,200 x 460mm (Option)		
Conveyor Configurations	Standard : 1-2-1 Option : 1-2-2/2-2-2/2-2-1/1-1-1 Factory Option : Single Conveyor (Jedec Tray 2ea)		
Feeder Capacity	120ea (8mm)		
Power	Voltage : 3 phase AC200/208/220/240/380/415V ±10% Frequency : 50/60Hz Power Consumption : Max. 5.0kVA		
Air Consumption	50NI/min		
Weight	About 1,800kg		
External Dimensions (mm)	1,430(L) x 1,740(D) x 1,485(H)		

* Under optimum condition of specified by HANWHA TECHWIN.

Dimension



Double Flexibility Double Value
DECAN Series



MS Division SMT Global Business Dept.

Main Office

Hanwha Techwin R&D Center, 6, Pangyo-ro 319beon-gil, Bundang-gu, Seongnam-si, Gyeonggi-do 13488, Korea

• Tel : +82-70-7147-6302, 6322, 6309 Fax : +82-31-8018-3700

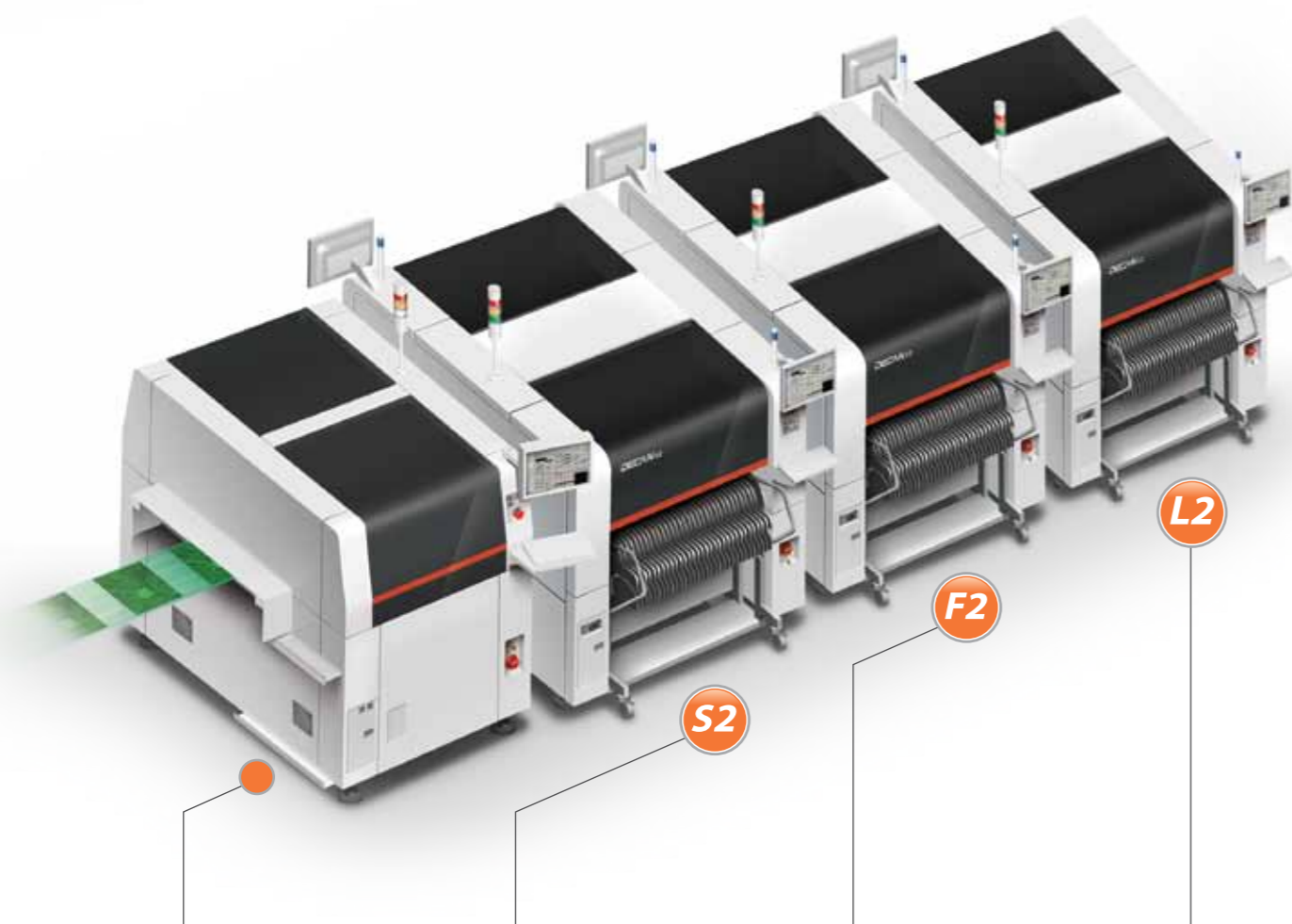
• <http://smt.hanwhatechwin.com>

• Please note that specification and product information in this catalog are subject to change without notice.



Double Flexibility Double Value

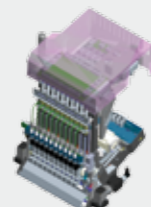
DECAN Series



Screen Printer

Advanced Chip Shooter **DECAN S2**

- 92,000 CPH
- 03015 ~ □ 12mm (H10mm)



FS10 Head

Advanced Flexible Placer **DECAN F2**

- 80,000 CPH
- 0402 ~ □ 42mm (H15mm)



FS10 Head

Advanced Multi- Functional Placer **DECAN L2**

- 56,000 CPH
- 0402 ~ □ 55mm (H25mm)



FS06 Head

Wide Part Handling Capability



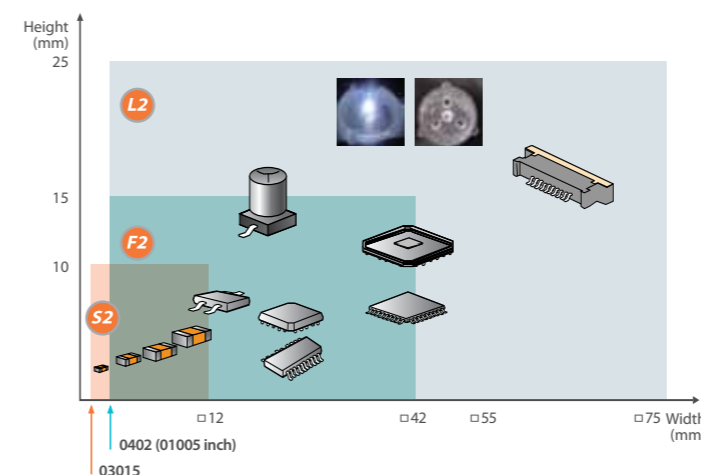
Various PCB Transfer Systems

Verified Production History Management Solution

High Speed Placement

Wide Part Handling Capability

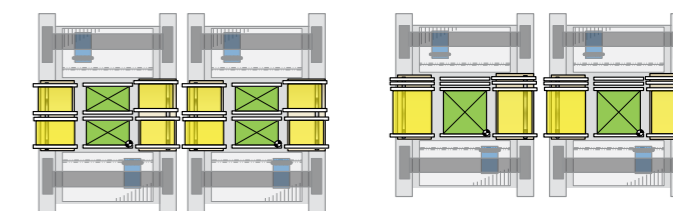
- Part capability of 03015 ~ □ 55mm (H25mm)
- Performs placement by recognizing the characteristics of the LED and Lens



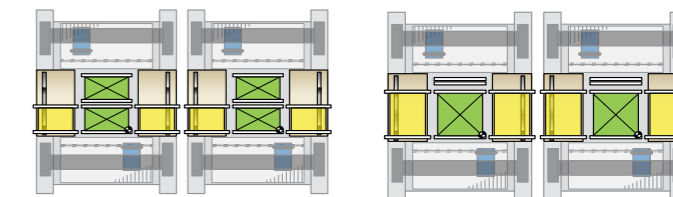
Various PCB Transfer Systems

- Various structures maximizing productivity
- 1,200mm long PCBs
- Long boards (1,200 x 460mm)
- Dual lane as standard

Full Dual Conveyor

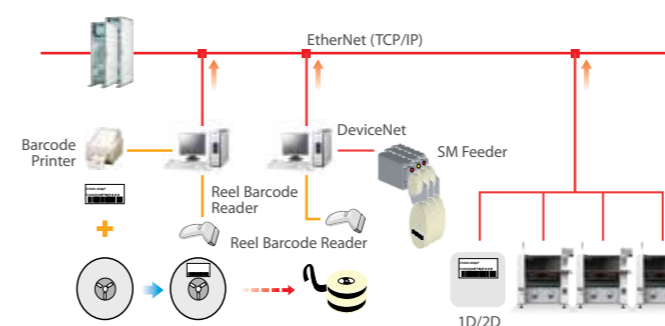


Shuttle Dual Conveyor



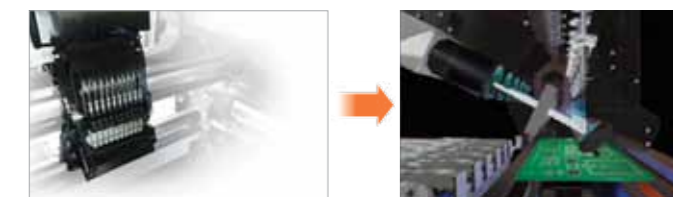
Verified Production History Management Solution

- Parts verification (Prevents misplacement)
- Traceability (Lot tracking)
- T-LTS : Lot tracking for traceability



High Speed Placement

- Minimizes the placement cycle time by recognizing the picked part and correcting the placement angle while moving to the placement position after picking the part



Why DECAN?

- Wide part handling capability and flexible conveyor options suitable for various PCBs
- Reduces production time by optimizing the motion sequence and sharing the data with other machines
- Reinforces odd-type part recognition by applying a 3D lighting system and improving the vision algorithm
- High reliability of machine operation and increased convenience of operation by listening to customers' requirements

FLEXIBILITY

Modular conveyor system for various production environments

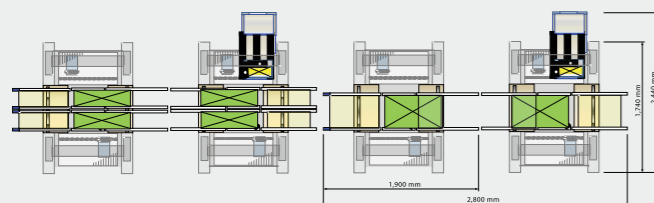
- Allows optimum conveyor module combination according to a production line by applying a modular conveyor that can be replaced on site (Shuttle ↔ Dual)



	Standard	1 st Machine	Medium Machine	Last Machine	Extra Large PCB
In-let	1 (Shuttle)	1 (Shuttle)	2	2	1
Work	2	2	2	2	1
Out-let	1 (Shuttle)	2	2	1 (Shuttle)	1
Configurations					

Machine applicable to large PCBs that can be modified on site

- The standard machine can be modified on site to handle large PCBs
- Applicable to Max. 1,200 x 460mm PCBs
- Possible to produce 1,200mm long boards on dual lane



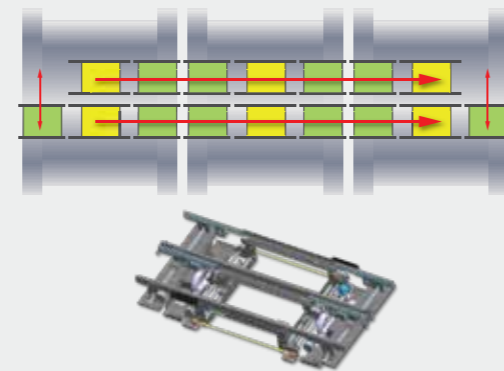
Places high precision Can Connector parts and LED/LED lenses



PRODUCTIVITY

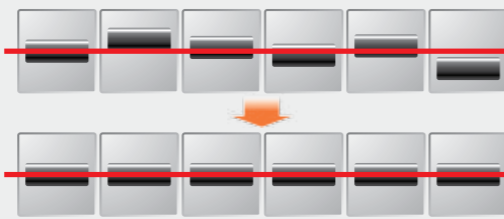
Dual lane PCB transfer system for the improvement of productivity

- Zero PCB loading/unloading time by loading the PCB on the opposite lane and having it stand by during operation (Productivity increases by 15% compared to a single lane machine)



Maximizes productivity by increasing simultaneous pickup rate

- Increases the simultaneous pickup rate by automatically correcting pickup positions



Reduces the cycle time by sharing bad marks with other machines

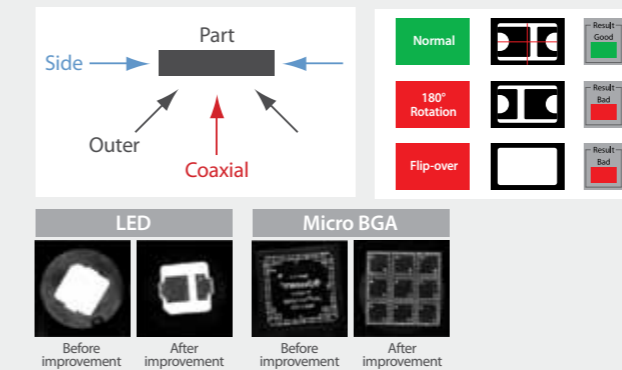
- Shares the information of the bad mark of the PCB recognized by the first machine with other machines in the line
- Reduces the placement cycle time since the bad mark inspection is omitted by sharing the bad mark information



RELIABILITY

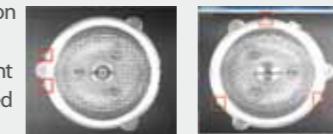
Prevents reverse placement by recognizing the polarity mark at the bottom surface of a part

- Recognizes the polarity mark on the bottom surface of a part using the 3-stepped 3D lighting

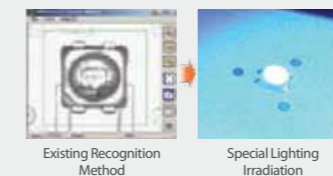


Optimizes the placement of LED lenses

- LED direction and recognition of different types of LEDs
- Minimizes defective placement by recognizing the protruded positions



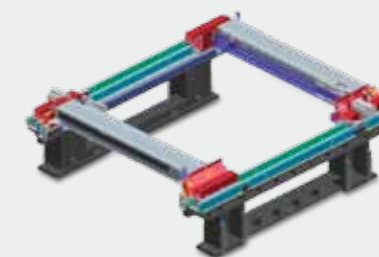
- Places a lens based on the light source by recognizing the LED light source



Patent Registration No. 1472444

Utilising linear motors reducing noise and vibration

- Applies the twin servo control and linear motor to the Y-axis to realize low noise and vibration



EASY OPERATION

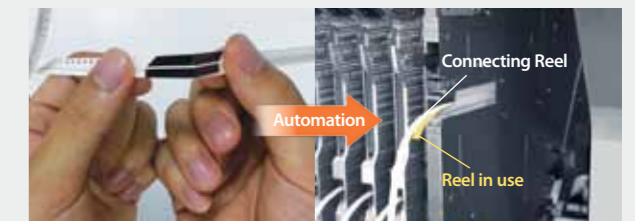
Increased convenience of machine software operation

- The built-in optimization software allows a PCB program to be easily created and edited
- Provides various PCB information through a large LCD screen



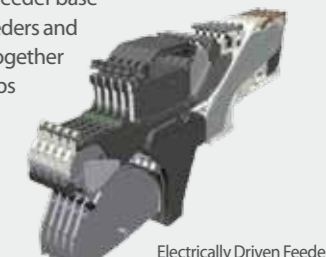
Automatic tape connection reduces the work volume by half (Smart Feeder)

- Utilising the automatic tape loading and splicing for the first time in the SMT industry - Minimizes the part reel replacement time by automating the tape loading and splicing that was previously performed manually
- Zero cost for consumables for tape splicing



Allows mixed use of an electrically driven feeders and pneumatic feeders

- Allows mixed use of electrically driven feeders and pneumatic feeders in the same feeder base
- Allows the electrically driven feeders and pneumatic feeders to be used together with existing feeders, which helps reduce production costs



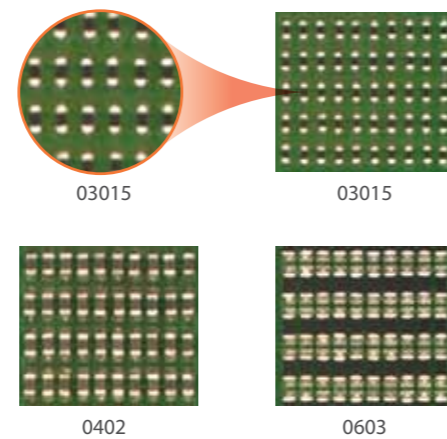
Double Flexibility Double Value

Advanced Chip Shooter

DECAN S2

Increases the speed/accuracy for the placement of microchips (03015)

- Speed : **92,000 CPH (Optimum, HS10 Head)**
- Structure : 2 Gantry x 10 Spindles/Head
- Accuracy : $\pm 28\mu\text{m}$ Cpk ≥ 1.0 (03015 Chip)
 $\pm 25\mu\text{m}$ Cpk ≥ 1.0 (IC)
- Parts Size : **03015** ~ □ **12mm (H10mm)**
- PCB Size : 50 x 40 ~ 510 x 460mm (Standard)
~ 610 x 460mm (Option)
~ 740 x 460mm (Option)
~ 810 x 460mm (Option)
~ 1,200 x 460mm (Option)

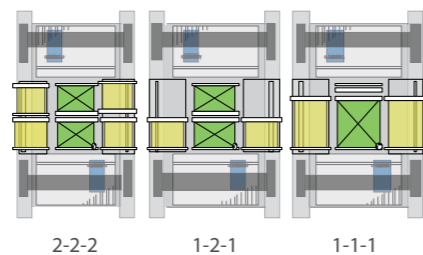


Advanced Flexible Placer

DECAN F2

Applicability to a wide range of parts and high speed placement available simultaneously!

- Speed : **80,000 CPH (Optimum)**
- Structure : 2 Gantry x 10 Spindles/Head
- Accuracy : $\pm 40\mu\text{m}$ Cpk ≥ 1.0 (0402 (01005") chip)
 $\pm 30\mu\text{m}$ Cpk ≥ 1.0 (IC, Stage vision)
- Parts Size : **0402** ~ □ **16mm (H10mm)**
~ □ **42mm (H15mm)**
- PCB Size : 50 x 40 ~ 510 x 460mm (Standard)
~ 610 x 460mm (Option)
~ 740 x 460mm (Option)
~ 810 x 460mm (Option)
~ 1,200 x 460mm (Option)



Production Efficiency **15%**



Single Lane Dual Lane

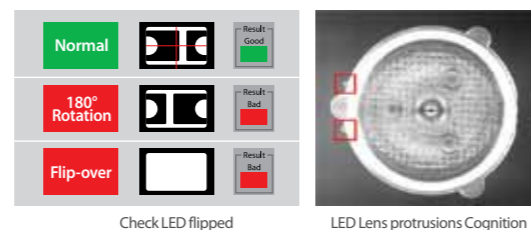
(350 scores based on a cycle time of 30 seconds)
* Under optimum condition of specified by HANWHA TECHWIN.

Advanced Multi-Functional Placer

DECAN L2

Optimized for the placement of odd-type parts as well as LEDs and LED lenses

- Speed : **56,000 CPH (Optimum)**
0.55 sec/component (QFP100 0.5P)
- Structure : 2 Gantry x 6 Spindles/Head
- Accuracy : $\pm 40\mu\text{m}$ Cpk ≥ 1.0 (0402 (01005") chip)
 $\pm 30\mu\text{m}$ Cpk ≥ 1.0 (IC, Stage vision)
- Parts Size : **0402** ~ □ **21mm (H12mm)**
~ □ **55mm (H25mm)**
- PCB Size : 50 x 40 ~ 510 x 460mm (Standard)
~ 610 x 460mm (Option)
~ 740 x 460mm (Option)
~ 810 x 460mm (Option)
~ 1,200 x 460mm (Option)



Improved Odd-form Component Applicability

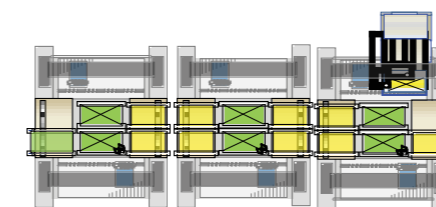
Small Job Line



- Machine : F2 / L2
- Speed : 80,000 / 56,000 CPH
- Feeder Slot : 84 / 120 / 112 Slot
- Length : 1,430 / 2,130 mm

- Machine : S2 + L2
- Speed : 148,000 CPH
- Feeder Slot : 240 / 204 Slot
- Length : 2,860 mm

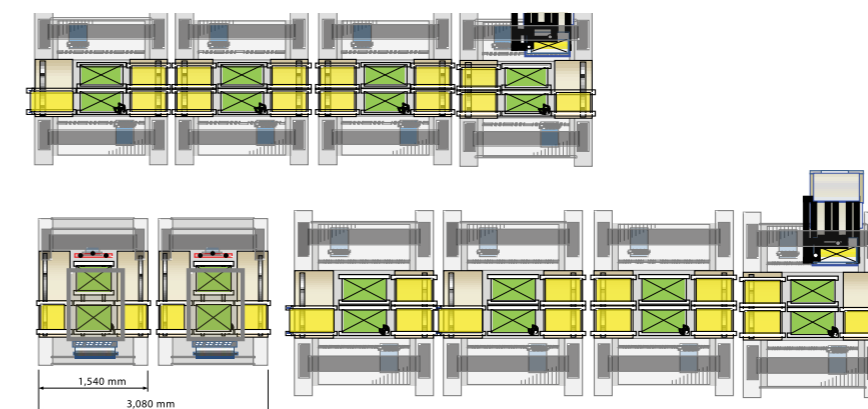
Recommend Line



- Machine : S2 + F2 + L2
- Speed : 228,000 CPH
- Feeder Slot : 324 Slot
- Length : 4,290 mm

- Machine : F2 + F2 + F2
- Speed : 240,000 CPH
- Feeder Slot : 324 Slot
- Length : 4,290 mm

High Performance Line



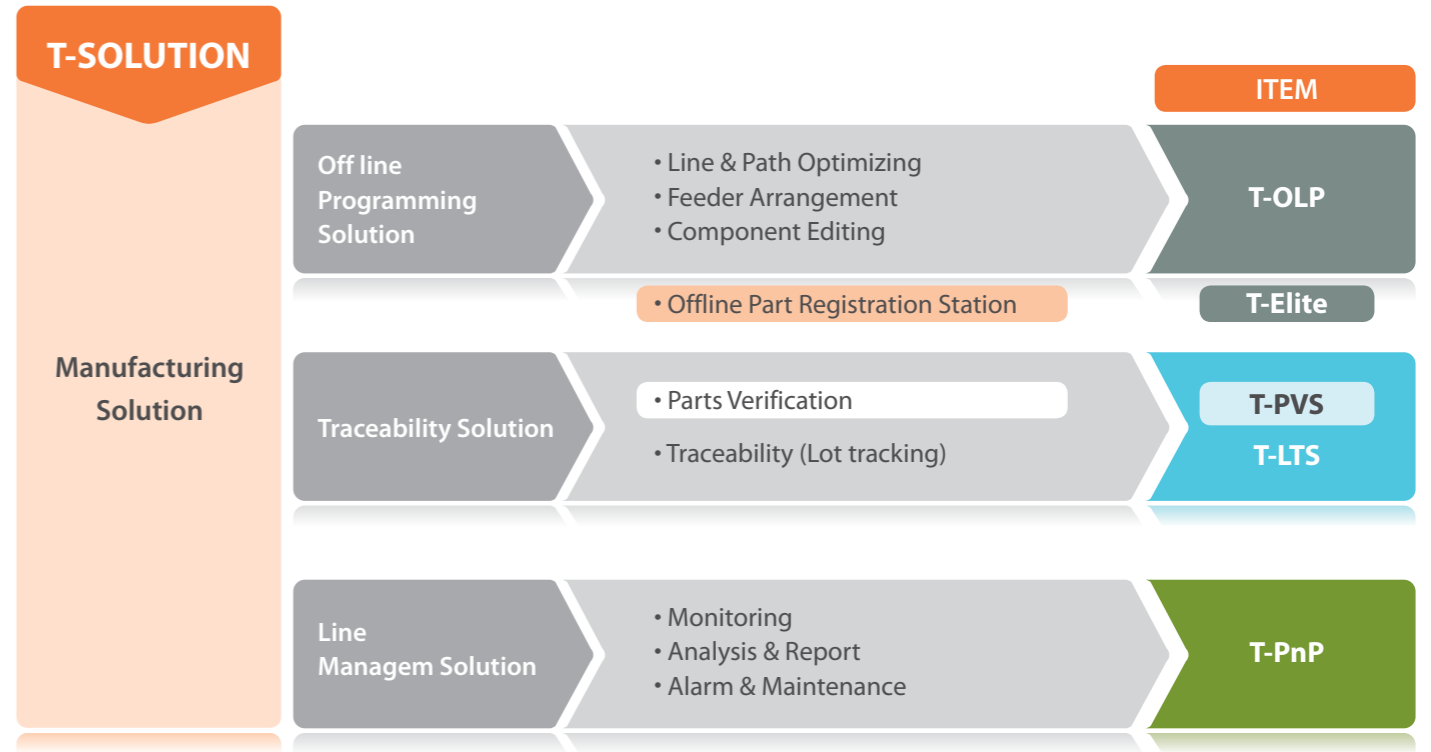
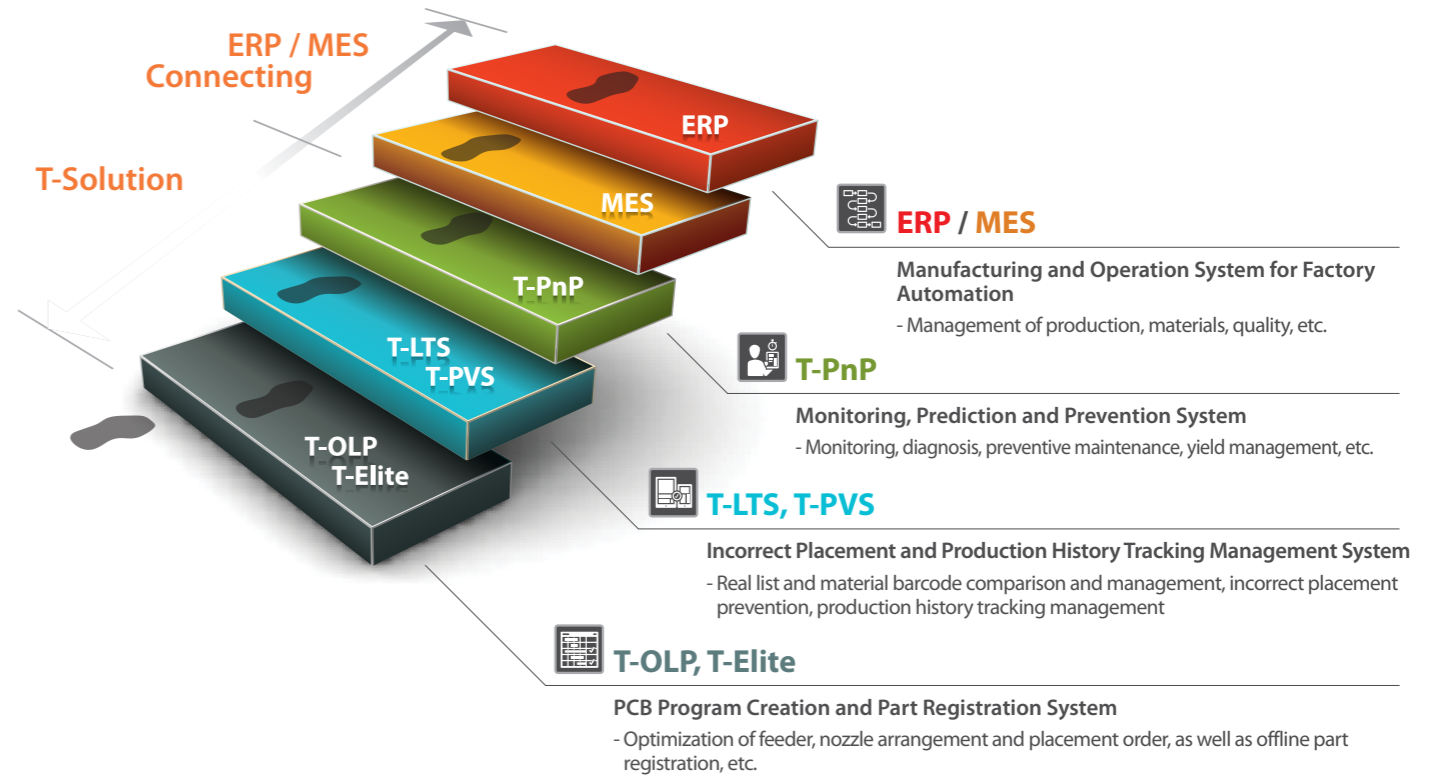
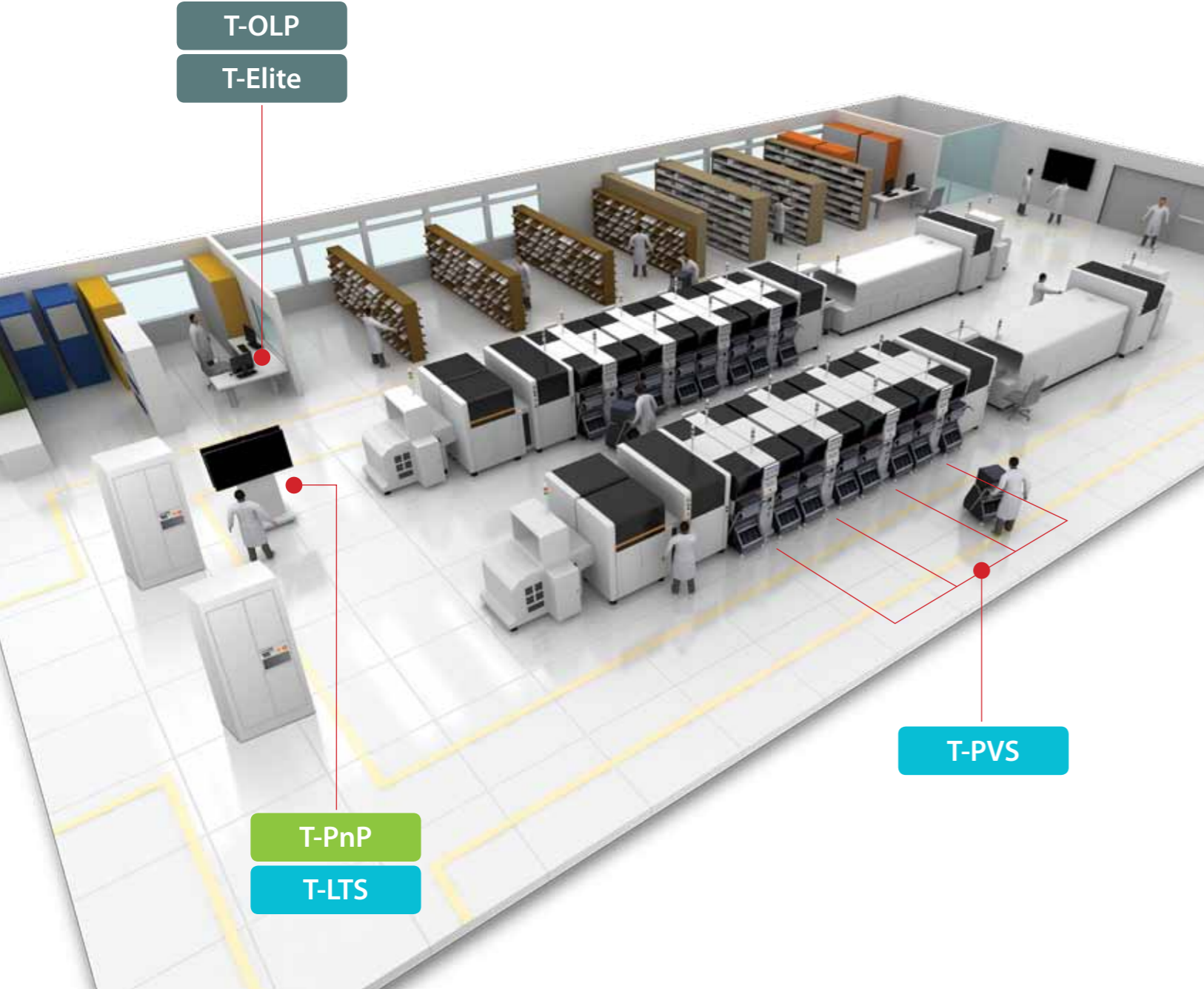
- Machine : S2 + S2 + F2 / L2 + L2
- Speed : 320,000 CPH
- Feeder Slot : 444 Slot
- Length : 5,720 mm

- Machine : SP1-W x 2
S2 + S2 + F2 / L2 + L2
- Speed : 320,000 CPH
- Feeder Slot : 444 Slot
- Length : 8,800 mm

* Note : Top/Bottom Simultaneous Production

DECAN Line Manufacturing Solutions

The DECAN line maximizes productivity in connection with the T-Solution, an optimized software for integrated management, and introduces stable quality. The T-Solution is an integrated management tool developed by Hanwha Techwin for SMT processes, which helps the user easily perform preparation for production, production and production management, thereby maximizing production efficiency.



Accessories

Tray Feeder

STF100D (Dual Magazine Feeder)

- Consisting of the upper and lower magazines with 12 pallets, the dual tray feeder allows the component tray to be replaced without stopping the machine
- Allows various odd-shaped components to be supplied in great quantity
- 24 staged 24 trays / 48 trays



STF100S (Side Tray Feeder)

- Side component supply device
- Maximizes component supply by utilizing the rear feeder base by 100%
- The connecting C/V helps maximize the utilization of the machine
- Allows replacement of the component tray by pallet without stopping the machine



STF100N

- Allows replacement of the component tray by pallet without stopping the machine
- 20 staged 20 trays / 40 trays



One Staged Tray Feeder

- Allows easy installation and removal of a tray feeder in and from a feeder base
- Allows component pickup at high speed
- Allows installation of a tray horizontally or longitudinally according to the shape of a tray
- Available Tray : 2", 4", 136 x 316mm, 200 x 316mm, 272 x 316mm



Stick Feeder

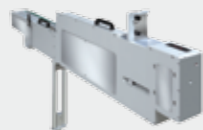
Vibration Feeder

- Frequency control method
- Available voltage and current : DC24V, 0.8A±0.8
- Quantity of sticks to be used : Max. 4 pieces
- Components available for supply : SOP, SOJ, PLCC, Connector, etc.



Stack Stick Feeder

- Available for maximum 9-staged stacking (based on T 20mm stick)
- Non-stop component supply
- Allows easy removal and installation of feeders using the feeder slots as well as air and electricity of the component placer



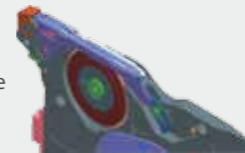
Tape Feeder

Electric Tape Feeder

- Aligns the pickup positions automatically for the improvement of the simultaneous pickup rate
- Allows the supply speed to be set for stable component supply
- Automatic feeding pitch recognition function
- Allows mixed use with a pneumatic feeder in the same feeder base

W4P1 Feeder

- Possible to handle the W4P1 reel for the supply of 0402 and 03015 microchips
- High supply accuracy



SMART Feeder

- As an 'Auto Loading/Splicing Free' feeder, reduces the manpower required to perform setup and model change
- Applicable to a small quantity of reels



Other Feeders

6-Lane Lens Feeder

- Allows simultaneous supply and pickup of LED lenses at six lanes



Bowl Feeder

- Allows simultaneous supply and pickup of LED lenses at five lanes



Label Feeder

- Allows simultaneous supply of labels at 6 lanes (Applies individual detection sensor)
- Possible to handle reel widths of up to Max. 105mm



※ For more detailed specifications of labels, please contact our salesperson

Etc.

Docking Cart

- Feeders are installed in advance or replaced collectively in the docking cart off-line before model change, which helps reduce the feeder replacement time and improve productivity



Etc.

Flux Dipping Unit

- Rotary Flux Dipping Unit
- Installed in the feeder base in the same manner as the tape feeder



Feeder Rack/Replacement Jig

- Allows safe transport and storage of tape feeders



20 Slot



100 Slot

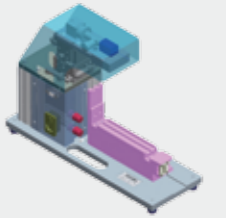
Tape Cutter

- Reduces operator's work by cutting a tape automatically



Feeder Calibration Jig

Feeder Inspection Function	Supply accuracy inspection Saved data inspection (Serial No, Firmware Version, sensor resetting, mapping)
Feeder Calibration Function	Sensor resetting, mapping serial number change
Available Feeders	SME 8mm W4P1/12mm/16mm (Option)



Accessories for Traceability Solution

T-LTS :
Traceability (Lot Tracking)

T-PVS :
Parts Verification



Table Top Station



Reel Scanner



Movable Station



Board Scanner



Fiducial Camera (2D)
For Board Barcode Scanning



Barcode Printer
For ID Registration